MATERIAL SAFETY DATA SHEET

- 1. Identification of the substance / Preparation And Company.
 - 1.1 Identification of substance or preparation:

Commercial Product Name : Bentonite

1.2 Company / Undertaking Identification:

Manufacturer / Distributor : Manufacturer

Address : Ashapura Group of Industries,

Jeevan Udyog Building, 3rd Floor,

278, D. N. Road, Fort,

Mumbai.

Postal Code : 400 001 Town / City : Mumbai Country : India

Telephone : +91-22-66221700

Fax : +91-22-22079395 / 22074452

- 2. Composition / Information on Ingredients:
 - 2.1 Chemical Characterization (substance): Bentonite

2.2 Chemical Formula : Al ₂ O ₃ . 4SiO ₂ . H ₂ O, Montmorillonite.

CAS No. : CAS # 1302-78-9

Hazardous Ingredients: Crystalline Silica (Quartz, 14808-60-7) is present at

less than 1.0% as a naturally occurring component not removed from the clay ore during processing.

See Sec. 11 for further information.

3. Hazards Identification:

3.1 Effects of a single (Acute) Overexposure:

Inhalation : Short term exposure to high dust levels could cause

minor irritation. Long term exposure to high

concentrations of dust should be avoided due to the presence of Quartz which can cause severe and permanent lung damage when inhaled. Control dust levels with engineering controls (Local exhaust ventilation). Prevent dust inhalation with use of a NIOSH approved dust Respirator if engineering

controls are inadequate.

Skin Contact : None Known.

Swallowing : No Eye Contact : No

3.2 Effects of Repeated (Chronic) Overexposure: Breathing of Excessive dust may cause Pulmonary disease.

3.3 Other effects of Overexposure:

Breathing of Excessive Dust: May cause irritation to nasal respiratory passages.

Irritancy of Material : N.A.
Sensitisation : N.A.
Synergistics Materials : N.A.

3.4 Medical Conditions Aggravated by Overexposure: Respiratory Disorders

3.5 Significant Laboratory data with possible relevance to Human Hazard Evaluation:

3.6 Carcinogenicity : Bentonite is believed to be physiologically inert.

4. First Aid Measures:

4.1 Inhalation : Remove to fresh air. If not breathing, give artificial

respiration. If breathing is difficult, give oxygen.

4.2 Skin Contact : Wash exposed area with soap and water. If irritation

persists, seek medical assistance.

4.3 Swallowing : Give several glasses of milk or water. Vomiting

may occur spontaneously, but it is not necessary to

induce. Never give anything by mouth to an

unconscious person.

4.4 Eye Contact : Wash eyes with plenty of water for at least 15 mins,

lifting lids occasionally. Seek Medical Aid.

4.5 Notes to physician : None

5. Fire Fighting Measures:

5.1 Flash Point (Test method) : N. A. (non – flammable)

5.2 Auto Ignition Temperature : N. A

5.3 Flammable Limits in Air, % by Volume : a. Lower Expl. Limit: N. A

b. Upper Expl. Limit: N. A

5.4 Extinguishing Media : N. A. (non-flammable unburnable)

5.5 Special Fire Fighting Procedures / Caution: Wear self-contained breathing

apparatus and protective clothing to

prevent contact with skin and

clothing.

5.6 Unusual Fire and Explosion Hazards : Negligible fire Hazard when exposed

to heat or flame.

5.7 Hazardous Combustion Products : None

6. Accidental Release Measures:

6.1 Steps to be taken if Material is released

or spilled : Wear protective equipment. Recover

spilled material to original container

for sale or to a suitable waste container. Minimise dusting during clean up. Flush residue with water.

Personal Precautions: Wear appropriate personal protective

equipment.

Environmental Precautions: None

6.2 Wasted Disposal Method / Methods for cleaning up:

Product is not hazardous according to RCRA criteria or listing as supplied. Dispose off with accordance with local, state and federal regulations dealing with a waste product.

7. Handling and Storage:

7.1 Precautions to be taken in Storage : Store in Cool, dry, well ventilated

place away from incompatible

materials.

7.2 Precautions to be taken in Handling : Wash thoroughly after handling.

8. Exposure Controls / Personal Protection:

8.1 Ventilation / Engineering Controls:

Local Exhaust : Yes
Mechanical (general) : N.A
Special : N.A
Other : N.A

8.2 Respiratory Protection : NIOSH approved Dust Mask

8.3 Skin Protection : Wear appropriate gloves to prevent

skin exposure.

8.4 Eye Protection : Safety Glasses w/ slide shields.

8.5 Other Protective Equipment : Wear appropriate polymeric coated

apron clothing to prevent skin

exposure.

9. Physical and Chemical Properties:

9.1 Molecular weight : N. A.

9.2 Specific Gravity : 2.4-2.5 (Water-1)

9.3 Gas Density : N. A

9.4 Vapour Pressure : N. A

9.5 Solubility in water : Insoluble

9.6 Percent Volatiles by volume : Least

9.7 Evaporation Rate : N. A

9.8 pH : 9.0 – 9.5

9.9 Sublimation Point : N.A

9.10 Appearance, Odor and state : Grey, Light Tan, Powder, Lumps,

Granules, Odourless.

10. Stability and Reactivity;

10.1 Stability : Stable and swells to 12 times its

volume when added to water.

10.2 Incompatibility (materials to avoid) : Molten Lithium attacks silicates.

10.3 Hazardous Decomposition Products : Acid smoke and Irritating Fumes

10.4 Hazardous Polymerization : Will not occur.

10.5 Conditions to Avoid : Heat, flames.

11. Toxicological Information:

The International Agency for research on cancer has determined that over – exposure to crystalline silica can cause lung cancer and silicosis, a progressive lung disease in humans. Health effects from exposure to crystalline silica occur only when it is inhaled.

Inhalation Effects:

Crystalline silica has shown to cause Silicosis and Lung cancer. Crystalline silica only causes these conditions when inhaled.

Skin Contact:

Prolonged skin contact may lead to drying or cracking of the skin due to the absorption of the moisture.

Eye Contact:

As with any dust, will be irritating to the eyes due to physical abrasion.

Medical Conditions Aggravated: Respiratory Disorders.

Occupational Exposure Limits:

Studies have shown that the crystalline silica is evenly distributed throughout all particle sizes of this product. Keep dust levels below permissible limits.

ACGIH TWA : 0.1 mg/cu.m (as quartz)

ACGIH STEL : N. A.

OSHA PEL (respirable): $10 \text{ mg/cu.m-} / \% \text{ SiO }_2 + 2$

OSHA PEL (total dust): 30 mg/cu.m- / % SiO $_2 + 2$

12. Ecological Information:

12.1 Mobility : N.A

12.2 Persistence and degradability : N. A

12.3 Bloaccumulations : N. A

12.4 Ecotoxity : N. A

13. Disposal Considerations:

13.1 Waste Disposal Method : Dispose off with accordance with

local, state and federal regulations dealing with a waste product.

14. Transport Information:

14.1 DOT / IMO Shipping Name : N. A

14.2 Hazard Class : Not Regulated

14.3 Identification Number : N. A

14.4 Product RQ : N. A

14.5 Shipping Label (s) : N. A

14.6 Placard (when required) : N. A

14.7 Special Shipping Information : N. A

15. Regulatory Information : OSHA Hazard Communication

categories: Irritant.

16. Other Information:

16.1 Additional Safety and Health Hazards : Keep dust to a minimum. Use

Adequate Ventilation.

16.2 Notes to Physician : None

16.3 Protective Clothing and Equipment : Wear long protective clothing with

an apron to keep dust off clothes.

16.4 Other Protective Equipment : Wear appropriate clothing to

prevent skin exposure.

16.5 Other Hazardous Conditions of Handling

Storage and Use : Contains crystalline Silica, inhalation

of which may cause cancer. Wear proper respiratory protective

equipment

16.6 Revision Date : 23th March 2005

16.7 Revision Number : 2

Date: 27^H Aug 2008

Place: Mumbai

Signature: